











Standard ED sealed type

Flat seal threaded type

Blocking hole G1/2 thread type

External





connection



Principle structure

Panel diagram

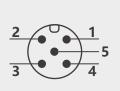
The diffused silicon sensor is used for pressure measurement, and the signal is processed by a post-processing circuit and converted into a standard industrial electrical signal for output and display. The all-metal casing design, with a highlighted LED digital display, enables the product line to be used in a variety of industrial applications. The three-button design and menu make the product more convenient to use, and a variety of connection methods can fully meet various specific installation needs. The device, which can rotate at 330°, guarantees the best viewing Angle in different mounting modes.

Technical parameter	
◇ Supply voltage: 12 30Vdc	
⋄ No-load current consumption: maximum 40mA,24Vdc power supply	
◇ Switch output:	◊ Temperature:
Output type: PNP/NPN can be switched, normally open/normally closed can be set	Medium temperature: -20 85 ° c.
switch load: <200mA /24VDC	Ambient temperature: -20 80 ° c.
Response time: 0.01~2s (Factory default)	Storage temperature: -30 80 ° c.
Switching accuracy: ≤±0.5% range	♦ Materials:
Current model analog output: ≤±0.5% range	Case: engineering plastic
Output type: 4-20mA/1-5V/0-10V can be set	Flame retardant grade: UL-94 V-0
Load RA: ≤500Ω	Housing: stainless steel 304
Linearity: ≤0.5% range	Medium contact part: stainless steel 304
Communication output: IO-Link/RS485	⋄ Protection level: IP67
Connection protection: reverse phase, overload, short circuit protection	 Outlet mode: M12x1 connector
♦ Display:	
Design: Red 4-bit 12mm high brightness LED	
Display range: -1999 9999	

SP2 Switch signal lamp Pressure unit indicator light Switch signal lamp 4 digit LED digital display Up/down key Down/increase key Confirm/exit key

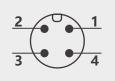


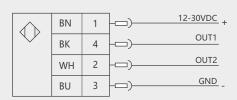
Wiring diagram





Two	Two way switch /IO-Link/Frequency + one way analog									
color	stitch	Instructions	color	stitch	Instructions	color	stitch	Instructions		
BN	1	power supply (+)	BU	3	power supply (-)	GY	5	4-20mA (Factory default)		
ВК	4 (OUT1)	SP1 switch PNP (Factory default) SP1 switch NPN IO-Link Frequency (full scale 100Hz)	WH	2 (OUT2)	SP2 switch PNP (Factory default) SP2 switch NPN		(OUT3)	1-5V 0-10V		





Two	Two-way switch/Frequency								
color	stitch	Instructions	color	stitch	Instructions				
BN	1	power supply (+)	BU	3	power supply (-)				
BK	4 (OUT1)	SP1 switch PNP (Factory default) SP1 switch NPN Frequency (full scale 100Hz)	WH	2 (OUT2)	SP2 switch PNP(Factory default) SP2 switch NPN				

One	One switch /IO-Link/Frequency+ analog								
color	stitch	Instructions	color	stitch	Instructions				
BN	1	power supply (+)	BU	3	power supply (-)				
ВК	4 (OUT1)	SP1 switch PNP(Factory default) SP1 switch NPN IO-Link Frequency (full scale 100Hz)	WH	2 (OUT2)	4-20mA(Factory default) 1-5V 0-10V				

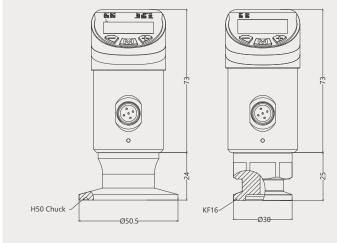
RS48	RS485							
color	stitch	Instructions	color	stitch	Instructions			
BN	1	power supply (+)	BU	3	power supply (-)			
BK	4 (OUT1)	RS485(B)	WH	2 (OUT2)	RS485(A)			

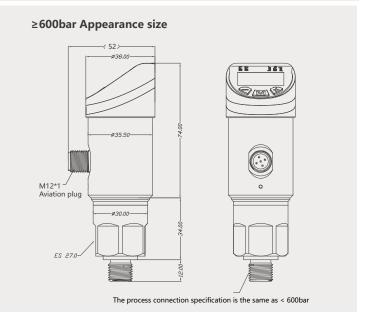


Dimensional drawing (mm)

< 600bar Appearance dimension of thread type -Ø38.00-Thread G1/4 G1/2 with ED M20*1.5 M12 Aviation plug No NPT1/4 ED seal R1/4 Internal ES 27.0 G1/4 ED seal external thread external thread Internal thread no ED seal

< 600bar Chuck type appearance dimensions





Parameter list

Praccura ranga	bar	1	2	5	10	16	25	60	100	160	250	400	600
Pressure range	psi	15	30	75	145	230	370	900	1500	2300	3600	6000	9000
Maximum overload pressure			×5			×3			×2		×1	.5	×1.3
Minimum damage pressure			×6		×4		×3		×2		×1.6		

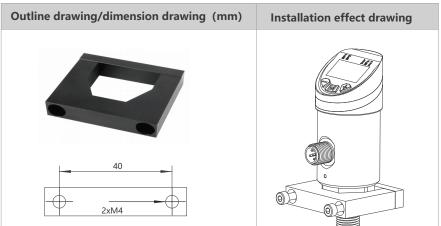


Selection table

PS500-	В	100	G14M	S2	expatiate
PS500-					PS500 series electronic digital display pressure sensor
	В				Manometer pressure
	F				Negative pressure
		0001			Measuring range: -10 10KPa or 0 10KPa
		0006			Measuring range: -60 60KPa or 0 60KPa
		001			Measuring range: -1 1bar or 0 1bar
		002			Measuring range: -1 2bar or 0 2bar
		005			Measuring range: -1 5bar or 0 5bar
		010			Measuring range: -1 10bar or 0 10bar
		025			Measuring range: 0 25bar
		060			Measuring range: 0 60bar
		100			Measuring range: 0 100bar
		160			Measuring range: 0 160bar
		250			Measuring range: 0 250bar
		400			Measuring range: 0 400bar
		600			Measuring range: 0 600bar
		1000			Measuring range: 0 1000bar
			G14M		Process connection: G1/4 external thread
			G12M		Process connection: G1/2 external thread
			G14K		Process connection: G1/4 internal thread
			N14M		Process connection: NPT1/ 4 external thread
			R12M		Process connection: R1/2 external thread
			R14M		Process connection: R1/4 external thread
			M20M		Process connection: M20*1.5 external thread
			KP50		Process connection: 1.5 inch (outer diameter 50.5mm) chuck metal flat film type (standard pressure 1.6MPa)
			KF16		Process connection: KF16 vacuum chuck type
				S2	Output signal: Two switch output/frequency (4-core cable)
				SA	Output signal: One switch outpu t /IO-link/ frequency + analog output (4-core cable)
				А3	Output signal: two switch output /IO-link/ frequency + analog output (5-core cable)
				RS	Output signal: RS485 communication (4-core cable)



Optional accessories-FA027



Optional accessories - Protective cover



Optional accessories - electrical accessories

name	Outline drawing/dimension drawing (mm)	material	model
M12*1-5Pin	- i		ZL05-PU02G
(2m cable)	50	PUR	ZL05-PU05G
M12*1-5Pin	M 4 1 2 3 2 4 2 4 2 4 2 4 2 4 2 4 2 4 2 4 2 4		ZL05-PU010G
(5m cable)			ZL05-PC02G
M12*1-5Pin		PVC	ZL05-PC05G
(10m cable)	■ [†] 5pin		ZL05-PC010G
M12*1-5Pin	i 36	PUR	ZL05-PU02W
(2m cable)			ZL05-PU05W
M12*1-5Pin			ZL05-PU010W
(5m cable)			ZL05-PC02W
M12*1-5Pin	M12* 5pin	PVC	ZL05-PC05W
(10m cable)	. , , , , , , , , , , , , , , , , , , ,		ZL05-PC010W



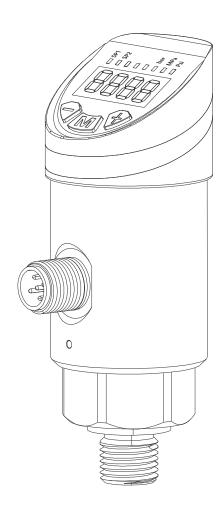
Factory standard:ZL05-PC02G

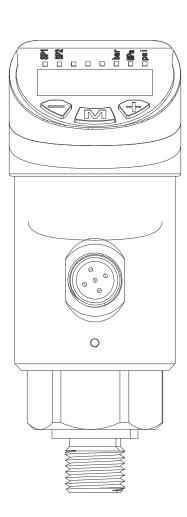
name	Outline drawing/dimension drawing (mm)	material	model
M12*1-4Pin	- i		ZL04-PU02G
(2m cable)	50	PUR	ZL04-PU05G
M12*1-4Pin	M M 2 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2		ZL04-PU010G
(5m cable)			ZL04-PC02G
M12*1-4Pin		PVC	ZL04-PC05G
(10m cable)	■ ¹ 4pin		ZL04-PC010G
M12*1-4Pin	i 36	PUR	ZL04-PU02W
(2m cable)			ZL04-PU05W
M12*1-4Pin			ZL04-PU010W
(5m cable)			ZL04-PC02W
M12*1-4Pin	M12*	PVC	ZL04-PC05W
(10m cable)	■ · 4pin		ZL04-PC010W

Factory standard:ZL04-PC02G



Operation instruction Electronic pressure sensor 500 series







Purpose of product application

The 500 Series sensor (switch) has two switch outputs and one analog output.



danger

The sensor (switch) can only be used in the specified application range.

The temperature range must be within the permissible range. Do not exceed the rated pressure and power load value.

Assembly, commissioning and operation must be carried out in accordance with applicable national and local safety instructions.

The switch is designed to be used as a safety device for pressurizing the system in accordance with "Pressure Equipment Directive 97/23 / EC(PED)".

Standard

The standards applied during development, manufacturing and configuration are listed in the CE Compliance and manufacturer declarations.

Quality assurance

Our scope of delivery and service is subject to legal warranties and warranty periods.

Warranty clause

We guarantee that the functions and materials of the dual pressure switch meet the statutory requirements under normal operation and maintenance conditions.

Security of loss

Such as:

- Incorrect use,
- Incorrect installation
- Incorrect operation or operation in violation of the provisions of this operation manual.

No liability shall be assumed for any damage resulting therefrom or consequential.



Safety instruction

Safety instructions are intended to protect users from dangerous situations and /or prevent material damage.

In the operating instructions, the severity of the potential risk can be indicated by the following signal words:



danger

An imminent danger to the user. Failure to comply may result in fatal injury.



warning

An identifiable hazard.

Failure to comply may result in fatal injury and damage to equipment or plant parts.



caution

It means a danger.

Non-compliance may result in minor injury and material damage to the sensor (switch) and/or plant.



important

Information that is important to the user.



Deal with

Sensors (switches) must be handled correctly in accordance with national or local regulations for electrical/electronic equipment.

Sensors (switches) cannot be disposed of with household waste!



Product characteristics

The all-metal casing design, with a highlighted LED digital display, enables the product line to be used in a variety of industrial applications. The three-button design and menu make the product more convenient to use, and a variety of connection methods can fully meet various specific installation needs. The device, which can rotate at 330°, guarantees the best viewing Angle in different mounting modes.

Switching function

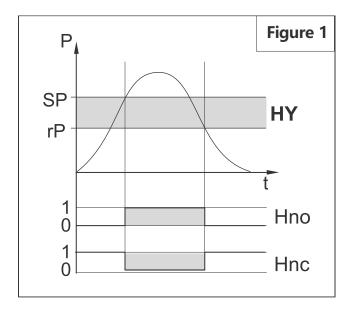
If the switch is higher or lower than the set switching limit (SP, rP), its switching state is changed. The following switch functions can be selected:

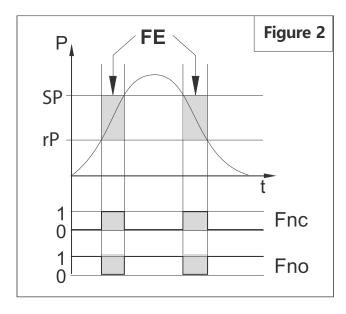
- Hysteresis function normally open: = [Hno] (→ Figure 1)
- Hysteresis function normally closed: = [Hnc] (→ Figure 1)

First set the switch point: (SP), Then set the reset point: (rP). If SP changes again, the hysteresis will change with it.

- Window function usually open: = [Fno] (→ Figure 2)
- Window function normally closed: = [Fnc] (→ Figure 2)

The width of the window can be set by the difference between SP and rP. SP = Upper limit value, rP = Lower limit value.





P = System Pressure; HY= lag; FE= window



Install

Safety instructions are intended to protect users from dangerous situations and/or prevent material damage. In the operating instructions, the severity of the potential risk can be indicated by the following signal words:



caution

Vibration and violent vibration must be avoided during transportation. Even if the sensor (switch) housing is not damaged,

Internal components can also break down and cause failure.

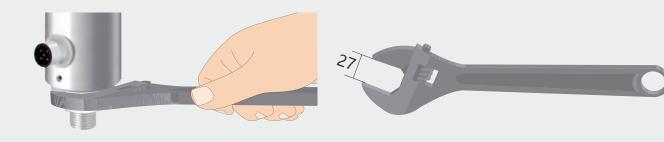


danger

Sensors (switches) should only be installed in systems that do not exceed the maximum pressure Pmax (see type label).

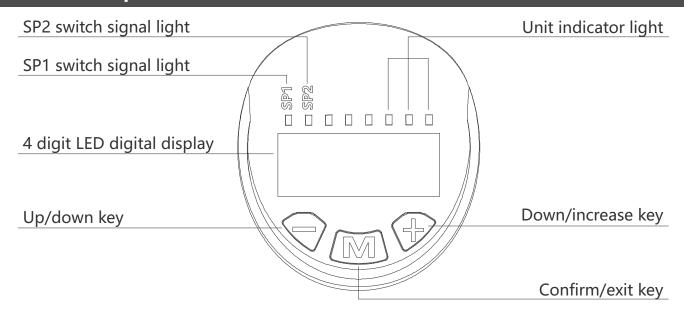
Install sensors (switches) only when power is off (electric, hydraulic/pneumatic).

- ! Ensure that the system is under any pressure before installing or removing the sensor.
- Connect the sensor device to the selected process port
- > Fully tighten, recommended tightening torque range: 25 to 35Nm
- ➤ In critical applications (such as violent vibrations or shocks), the pressure pipe joint can be mechanically decoupled via a miniature hose.

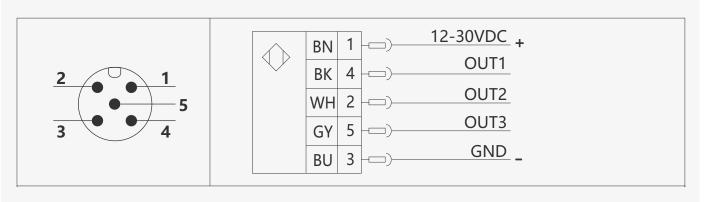




Panel description



Electrical connection (Standard type)



Two	Two-way switch /IO-Link/ frequency + one-way analog					
color	stitch	Instructions				
BN	1	power supply (+)				
BU	3	power supply (-)				
ВК	4 (OUT1)	SP1 Switch PNP (factory default) SP1 Switch NPN IO-Link Frequency (full scale 100Hz)				
WH	2 (OUT2)	SP2 Switch PNP(factory default) SP2 Switch NPN				
GY	5 (OUT3)	4-20mA (factory default) 1-5V 0-10V				

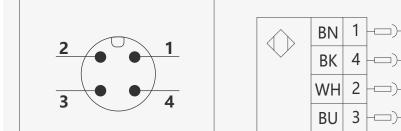


12-30VDC +

OUT1

OUT2

GND _



Two	Two way switch/frequency						
color	stitch	Instructions					
BN	1	power supply (+)					
BU	3	power supply (-)					
ВК	4 (OUT1)	SP1 Switch PNP (factory default) SP1 Switch NPN Frequency (full scale 100Hz)					
WH	2 (OUT2)	SP2 Switch PNP (factory default) SP2 Switch NPN					

One	One switch /IO-Link/ frequency + one analog					
color	stitch	Instructions				
BN	1	power supply (+)				
BU	3	power supply (-)				
ВК	4 (OUT1)	SP1 Switch PNP (factory default) SP1 Switch NPN IO-Link Frequency (full scale 100Hz)				
WH	2 (OUT2)	4-20mA (factory default) 1-5v 0-10v				



Debugging/operation

Sensors can only be debugged and operated by authorized personnel.



caution

Do not put the switch into operation when the sensor itself or the connecting cable is damaged.

Do not use any sharp, hard objects to make entries. The key may be damaged by something sharp and hard.



warning

Note that the casing surface may become very hot if the operating temperature is high!

	Level 1 menu	
sp1	Alarm value of Switch 1 (Factory default value is 0.2 of the range)	
	Hold down [+] or [-] for at least 1s. After 1 second: The setting value can be changed:	
	At the press of a button, the value increases; Hold the button down and the value will keep	changing.
	Switch 1 Reset value (factory default is SP1-0.5)	
rp1	Hold down [+] or [-] for at least 1s. After 1 second: The setting value can be changed:	
	At the press of a button, the value increases; Hold the button down and the value will kee	p changing.
	Switch 2 alarm value (factory default value is 0.8 of the range)	
sp2	Hold down [+] or [-] for at least 1s. After 1 second: The setting value can be changed:	
	At the press of a button, the value increases; Hold the button down and the value will keep	changing.
	Switch 2 Reset value (Factory default value is SP2-0.5)	
rp2	Hold down [+] or [-] for at least 1s. After 1 second: The setting value can be changed:	
	At the press of a button, the value increases; Hold the button down and the value will keep	changing.
	Lower range limit (factory default is lower range limit)	
asp	Hold down [+] or [-] for at least 1s. After 1 second: The setting value can be changed:	
asp	At the press of a button, the value increases; Hold the button down and the value will	factory data
	keep changing.	reset
	Range upper limit (Factory default is range upper limit)	Range reference
200	Hold down [+] or [-] for at least 1s. After 1 second: The setting value can be changed:	value
aep	At the press of a button, the value increases; Hold the button down and the value will	
	keep changing.	
	Expand functionality/Open the Level 2 menu	
EF	Press the [M] key to enter the Extended 2 level menu	
	Press [+] to exit.	



Level 2 menu	
res	factory data reset
	Hold down [+] to restore factory Settings
ou1	Switch 1 signal: (Factory default is HNO) Hysteresis function: HNO (normally open) /HNC (normally closed) Window function: FNO (normally open) /FNC (normally closed)
	Hold down [+] or [-] for at least 1s. After 1 second: The setting value can be changed: At the press of a button, the value increases; Hold the button down and the value wil
ou2	Switch 2 signal: (Factory default HNC) Hysteresis function: HNO (normally open) /HNC (normally closed) Window function: FNO (normally open) /FNC (normally closed)
	Hold down [+] or [-] for at least 1s. After 1 second: The setting value can be changed: At the press of a button, the value increases; Hold the button down and the value will keep changing.
	The opening delay of OUT1. (The factory default is 0s)
ds1	Hold down [+] or [-] for at least 1s. After 1 second: The setting value can be changed: At the press of a button, the value increases; Hold the button down and the value will keep changing.
	OUT1 shutdown delay. (The factory default is 0s)
dr1	Hold + or [-] for at least 1s. After 1 second: The setting value can be changed: At the press of a button, the value increases; Hold the b utton down and the value will keep changing.
	OUT2's opening delay. (The factory default is 0s)
ds2	Hold down [+] or [-] for at least 1s. After 1 second: The setting value can be changed: At the press of a button, the value increases; Hold the button down and the value will keep changing.



dr2	OUT2 shutdown delay. (The factory default is 0s)
	Hold down [+] or [-] for at least 1s. After 1 second: The setting value can be changed: At the press of a button, the value increases; Hold the button down and the value will keep changing.
	System standard unit of measurement (display)
uni	Hold down [+] or [-] for at least 1s. After 1 second: The setting value can be changed: At the press of a button, the value increases; Hold the button down and the value will keep changing.
	PNP/NPN switch (Factory default is PNP)
p-n	Hold down [+] or [-] for at least 1s. After 1 second: The setting value can be changed: At the press of a button, the value increases; Hold the button down and the value will keep changing.
	System measurement history minimum.
LO	Hold down [+] or [-] for at least 1s. After 1 second: The setting value can be changed: At the press of a button, the value increases; Hold the button down and the value will keep changing.
	The maximum value of system measurement history
НО	Hold down [+] or [-] for at least 1s. After 1 second: The setting value can be changed: At the press of a button, the value increases; Hold the button down and the value will keep changing.
	Modify the number of decimal points
-dp-	Hold down [+] or [-] for at least 1s. After 1 second: The setting value can be changed: At the press of a button, the value increases; Hold the button down and the value will keep changing.
	Switch point damping/process data flow (IO-Link communication) and display. (Factory default: 0.06)
dap	Hold down [+] or [-] for at least 1s. After 1 second: The setting value can be changed: At the press of a button, the value increases; Hold the button down and the value will keep changing.
	Update rate and direction of the display (d1 by default)
dis	Hold down [+] or [-] for at least 1s. After 1 second: The setting value can be changed: At the press of a button, the value increases; If you hold the button down, the value will keep changing. [d1]: The measured value is updated every 10ms [d2]: The measurem ent is updated every 100ms [d3]: Update measurement every 600ms

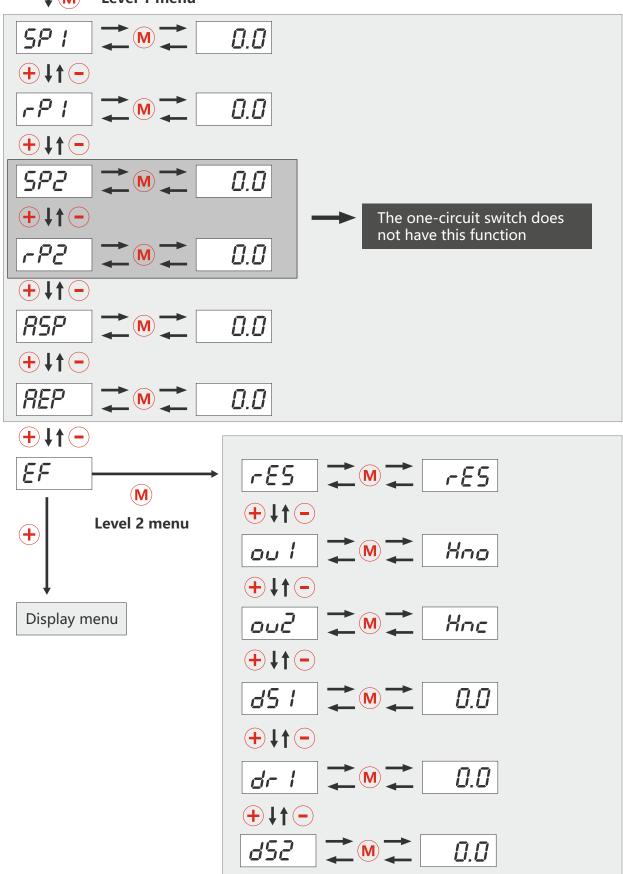


	7 (0.11 0.0) (0.11 0.05)
zeao	Zero excision value (full scale %) (factory default is 0.5)
	Hold down [+] or [-] for at least 1s. After 1 second: The setting value can be changed: At the press of a button, the value increases; Hold the button down and the value will keep changing.
	Signal filtering (factory default 99)
daa	Hold down [+] or [-] for at least 1s. After 1 second: The setting value can be changed: At the press of a button, the value increases; Hold the bu ton down and the value will keep changing.
iout	Output analog switch: Current type: 4-20: (4-20mA) 20-4: (20-4mA) 0-20: (0-20mA) 20-0: (20-0mA) 5V voltage type: 1-5: (1-5V) 5-1: (5-1V) 0-5: (0-5V) 5-0: (5-0V) 10V voltage type: 1-10: (1-10V) 10-1: (10-1V) 0-10: (0-10V)
	Hold down [+] or [-] for at least 1s. After 1 second: The setting value can be changed: At the press of a button, the value increase s; Hold the button down and the value will keep changing.
	Expand functionality/Open the Level 2 menu
EF	Press the [M] key to enter the Extended 2 level menu Press [+] to exit.

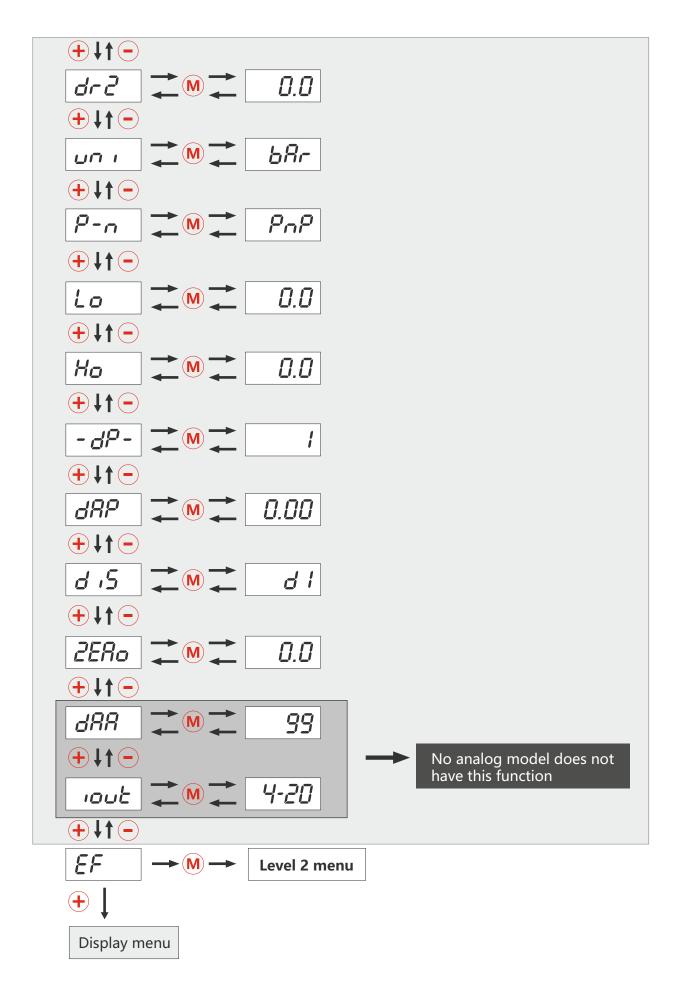


Display menu



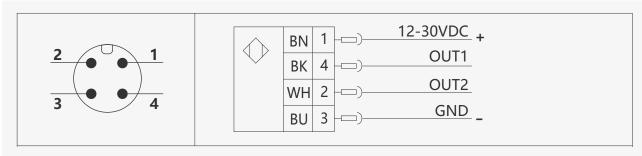








Electrical connection (RS485 communication)



RS485		
color	stitch	Instructions
BN	1	power supply (+)
BU	3	power supply (-)
BK	4 (OUT1)	RS485(B)
WH	2 (OUT2)	RS485(A)

Debugging/operation

Level 1 menu	
	Address (system default is 1)
id	Press and hold [+] or [-] for at least 1s. After 1 second: The setting value can be changed: At the press of a button, the value increases; Press and hold the button while the value continues to change.
	Baud rate setting (System default is 2)
baud	Press and hold [+] or [-] for at least 1s. After 1 second: The setting value can be changed: At the press of a but ton, the value increases; Press and hold the button while the value continues to change.
	Expand functionality/Open the Level 2 menu
EF	Press the [M] key to enter the Extended level 2 menu Press the [+] key to exit



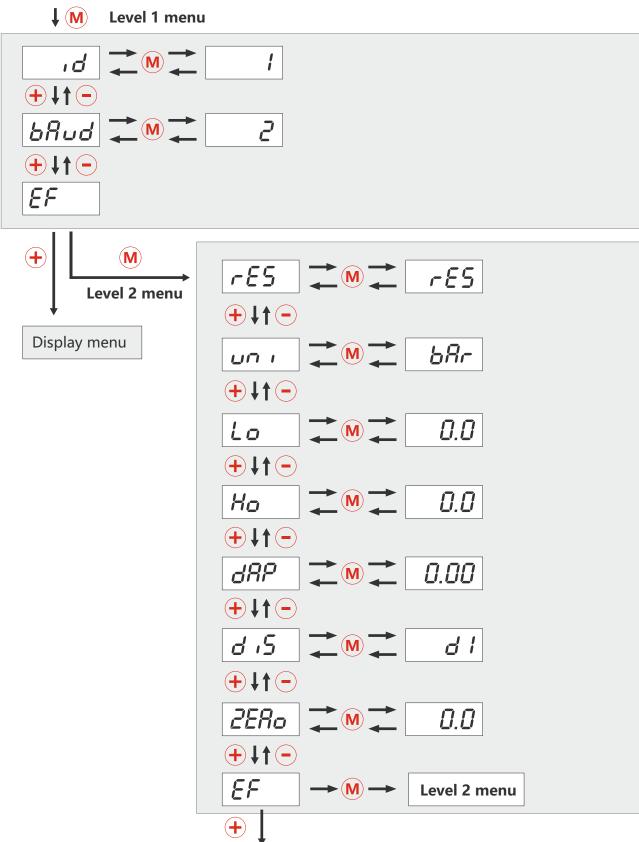
Level 2 menu		
res	factory data reset	
103	Press and hold [+] to restore factory Settings	
	Standard unit of measurement for system pressure	
	(display) : [bar]/[MPa]/[psi]	
uni	Hold [+] or [-] for at least 1s. After 1 second: The setting	
	value can be changed:	
	At the press of a button, the value increases; Press and hold	
	the button while the value continues to change.	
	Historical minimum system pressure.	
	Hold [+] or [-] for at least 1s. After 1 second: The setting	
LO	value can be changed:	
	At the press of a button, the value increases; Press and hold	
	the button while the value continues to change.	
	Historical maximum system pressure	
	Hold [+] or [-] for at least 1s. After 1 second: The setting	
H0	value can be changed:	
	At the press of a button, the value increases; Press and hold	
	the button while the value continues to c hange.	
	Switch point damping/process data flow (IO-Link	
	communication) and display.	
dap	Hold [+] or [-] for at least 1s. After 1 second: The setting	
	value can be changed:	
	At the press of a button, the value increases; Press and hold	
	the button while the value continues to change.	



	Update rate and direction of the display. (Factory default is d1)
dis	Hold [+] or [-] for at least 1s. After 1 second: The setting value can be changed: At the press of a button, the value increases; Press and hold the button while the value continues to change. [d1]: The measurement value is updated every 10ms [d2]: The measurement is updated every 100ms [d3]: Update the measurement every 600ms
zeao	Zero excision value (full scale %) (factory default is 0.5) Hold [+] or [-] for at least 1s. After 1 second: The setting value can be changed: At the press of a button, the value increases; Press and hold the button while the value continues to change.
EF	Expand functionality/Open the Level 2 menu Press the [M] key to enter the Extended Level 2 menu Press the [+] key to exit.



Display menu



_____ Display menu



Maintenance/cleaning

Sensors (switches) do not require maintenance.



warning

Periodically check whether the switch is working properly.

If the switch does not work properly, stop the operation immediately.



caution

Use of improper cleaning agent may damage the switch.

The following cleaning agents can be used to clean polycarbonate: mild soap or detergent Isopropyl alcohol

Immediately after cleaning, rinse with water. Do not leave cleaner on the surface of the product. Do not clean products in high heat or direct sunlight.

The following cleaning agents are known to affect the integrity of polycarbonate components and should not be used: ZEP Fast 505, Pinesol, Formula 409

Halogenated solvents (benzene, gasoline, acetone or carbon tetrachloride)

Strong alkalinity

Methyl ethyl ketone

Abrasive substance

disassemble



danger

Only remove the switch in case of power failure (electrical, hydraulic/pneumatic).

Switch disconnection from pressure and power supply must be performed by trained or directed personnel in accordance with the most advanced standards.



warning

Be aware that the surface of the shell may become very hot if the operating temperature is higher!



THM HUADE HYDRAULICS PVT LTD.

F-127, PHASE-VIII, FOCAL POINT, LUDHIANA - 141010 (PUNJAB) INDIA

PHONE: +91-88722-42200, +91-88722-42500 E-MAIL: salesho@thmhuade.com

Website: www.thmhuade.com